

		<b>SERVICE BULLETIN</b>		<b>SB 15-015 C</b>
		<input checked="" type="checkbox"/> <b>MANDATORY</b> <input type="checkbox"/> <b>OPTIONAL</b>	<input type="checkbox"/> <b>RECOMMENDED</b> <input type="checkbox"/> <b>REPAIR</b>	
<b>Subject</b>		<b>Non-Rotating Scissor Link Replacement</b>		
<b>Date of Entry into Force</b>		August, 27 <sup>th</sup> 2019		
<b>Deadline</b>		Within 50h / 2 months from AD issue date, whichever occurs first		
<b>Associated Airworthiness Directive</b>		EASA AD 2019-0186		
<b>Associated Modification / Repair</b>		MOD 14-041		
<b>Impact on Weight and Balance</b>		None		
<b>HG Contact</b>		Customer Support Tel: +33 (0)4 42 39 10 88      E-Mail: support@guimbal.com		
<b>Revision</b>	<b>Subject</b>		<b>Date</b>	
A	Creation		July 20 <sup>th</sup> , 2015	
B	Status and deadline changed		July 12 <sup>th</sup> , 2019	
C	AD reference		August, 27 <sup>th</sup> 2019	

#### Applicability

Cabri G2 without non-rotating scissor link **G41-10-201** (MOD 14-041).

At delivery, it corresponds to Cabri G2 S/N **1003** to **1070**, and S/N **1072** to **1076**.

#### Situation

In 2015, corrosion cracks were found on the non-rotating scissor link G41-10-200 of one helicopter during scheduled maintenance.

Prompt by this finding, HG immediately released the original issue of the present Service Bulletin to recommend the replacement of the assembly with a new improved design.

Further occurrences were then found in service, leading HG to change the status to Mandatory and EASA to issue an AD covering this SB.

#### Required Material

Reference	Designation	Qty	Part	Cons.	Tool.
G41-12-100	H Scissor Link Assy	1	•		

**Note:** **G41-12-100** assembly includes **G41-10-201** scissor link.

**Required Actions****IPC 4.1-2**

- a) Remove cotter pins [23], nuts [22] and bolts [27] to remove scissor link [16],
- b) Keep the four bushings [28], the 4 washers [29] and discard the old scissor link [16],
- c) Install new scissor link assembly **G41-12-100** (which includes bushings [41]) using the old bushings [28]. Bushings [28] should fit with very light or no force in the link assembly,
- d) Torque bolts [27] to **7.5 - 9 N.m** and install cotter pins [23],
- e) Inspect the old scissor link, if corrosion or cracks are found, contact HG Support.